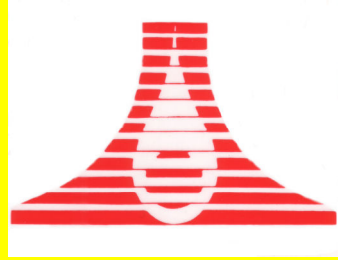


FUJIDA E CUT EP

General Purpose Soluble Oil



Description

FUJIDA E CUT EP is an emulsifiable oil, with anti-rust additives and biocide that forms a stable emulsion when mixing with water. It is developed for usage in machines whereby an economical soluble lubricant is required for cutting purposes to be carried out.

Mixing Ratio Guidelines

The guidelines for oil and water mixing ratio are:-

- | | |
|--|--------------|
| • Broaching, Drawing | 1:5 to 1:10 |
| • Tapping, Threading
Sawing, Burnishing | 1:10 to 1:15 |
| • Turning, Stamping
Milling, Drilling
Boring, Grooving
Hobbing, Shaping
Shaving, Gem cutting | 1:10 to 1:20 |
| • Grinding | 1:20 to 1:30 |

Features & Benefits

- Good machine lubrication
- Extra EP property
- Fine surface finishing
- Excellent heat transfer and cooling properties.
- Prolongs tool life

Applications

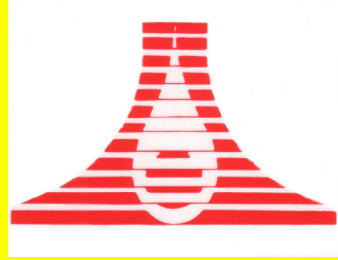
- Suitable for machining medium hardness metals and alloys.

The above product when used according to our recommendations and for the purpose for which it is intended, presents no particular hazards.

JC HARDY TRADING CO PTE LTD

FUJIDA E CUT EP

General Purpose Soluble Oil



Typical Properties

Appearance	Liquid
Color	Darkish Brown
Emulsion:	
Color	Milky
pH dilution at 10%	8.5
Kinematic Viscosity @40°C, cSt	40
Flash Point, PMCC, °C	175
Pour Point, °C	-5

Available Packings: 1L,3.5L,18L, 200L

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